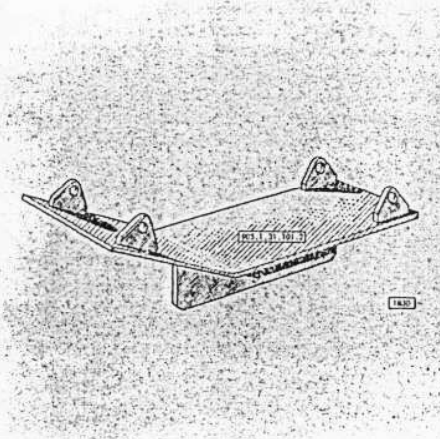


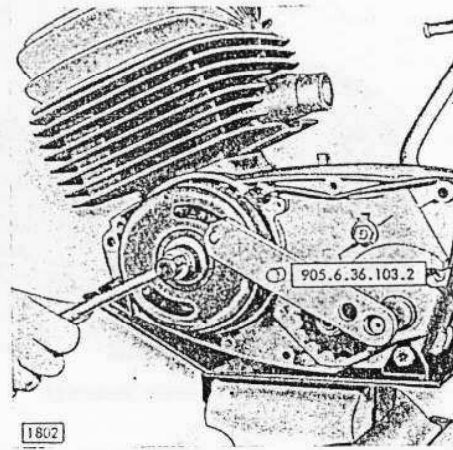
Section 6 REPAIR INSTRUCTIONS

PART 1

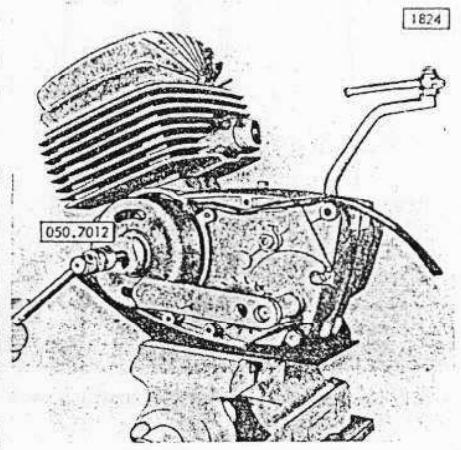
SPECIAL TOOLS



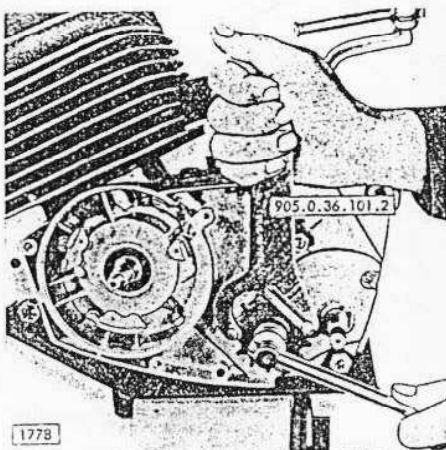
Fixing the engine



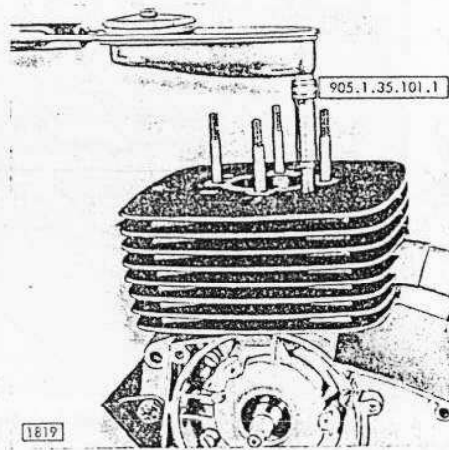
Locking the flywheel



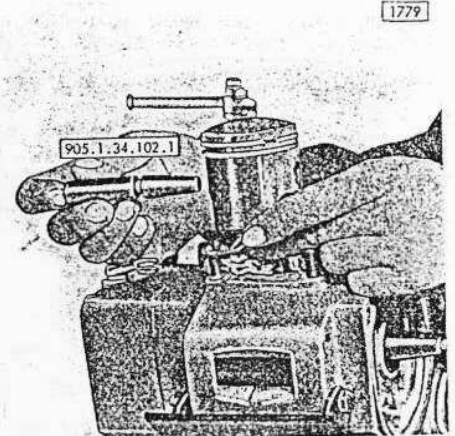
Pulling off the flywheel



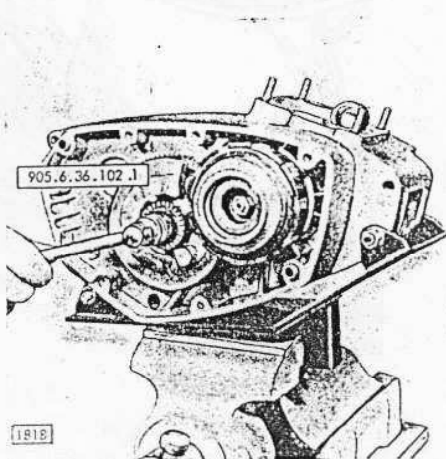
Holding the sprocket



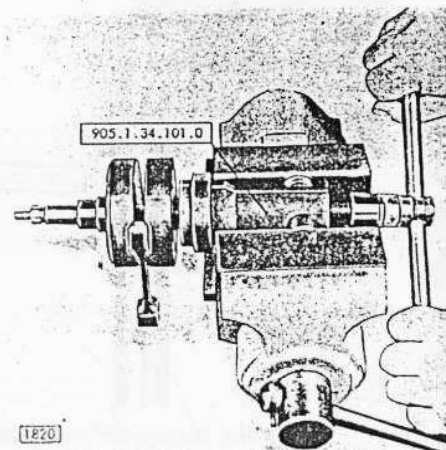
Loosing resp. tightening of cylinder



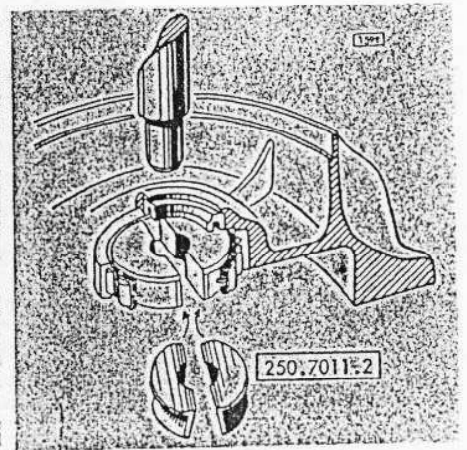
Mounting the wrist pin



Locking the driving pinion



Pulling off the main bearing race
left hand side



Pressing out the roller bearing