

## PUCH M125 - TORQUE FIGURES

### Engine:

Item	ft/lb	Nm	mkp
Flywheel magneto nut	25	34	3.5
Clutch nut	32	43.5	4.5
Drive sprocket nut	47	64	6.5
Crankcase screws	8.5	11.5	1.2
Cylinder head nut – 10mm ductile stud*	13	17.5	1.8
Cylinder head nut – 8mm stud*	18	24	2.5
Cylinder flange nut*	10	13.5	1.4
Primary gear nut (Layshaft)	40	54	5.5
Engine suspension	23	31	3.2

### Frame:

Item	ft/lb	Nm	mkp
Rear wheel sprocket	18	24	2.5
Suspension unit bearing	22	30	3.0
Rear wheel mounting	50	68	7.0
Handlebar mounting	10	13.5	1.4
Twist grip mounting	6	8	0.8

\* See Carburettor Tuning – Puch Service Bulletin (pages 123 & 124) and Puch Spare Parts List 2, page 14.